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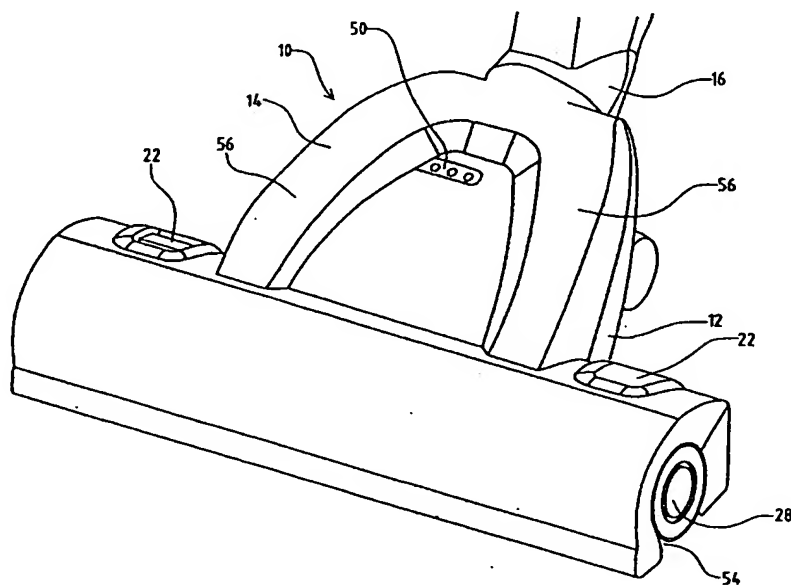
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(54) Title: HEAD FOR A SUCTION CLEANER



(57) Abstract: A head (10) for a suction cleaner is described. The head (10) including: a lower housing portion (12); an upper housing portion (14); and a rotatably mounted brush bar (26) mounted within the housing portions (12, 14). The upper housing portion (14) is pivotable relative to the lower housing portion (12) between a closed position for use and an open position in which the brush bar (26) is exposed from above and the front.

WO 2004/052166 A1



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Title: Head for a Suction Cleaner

Description of Invention

The invention relates to a head for a suction cleaner, and in particular to  
5 a head including a rotatably driven tool element such as a brush bar, either of  
the kind adapted for attachment to a wand of a "cylinder" type suction cleaner,  
or of the kind incorporated in an "upright" type suction cleaner.

Domestic suction cleaners, more commonly called vacuum cleaners, are  
generally divided into two kinds; "upright" cleaners in which the head is  
10 integral with or at least pivotably connected to the main body of the cleaner,  
and "cylinder" cleaners in which a hose and/or wand connects any tools such as  
the head to the main body of the cleaner. In the former kind of cleaner the head  
usually includes a driven brush bar. In the latter kind all tools originally  
incorporated fixed brushes, but more recently various head designs have been  
15 introduced incorporating rotatably driven brushes.

The means of driving such brushes vary. In general in upright cleaners  
the brush bar is driven by a belt powered by electric motor, this being either the  
main motor which provides the suction or a secondary motor provided  
specifically for that purpose. In cylinder cleaners, some use the suction of the  
20 main vacuum cleaner and a turbine in the head to drive the brush, whilst others  
include an electric motor in the head powered by an electrical supply provided  
down the hose/wand combination. In the latter case the drive to the brush in the  
head may be by means of a belt or direct.

The problem with driven brushes, in both upright and cylinder vacuum  
25 cleaners, is that they often get entangled with elongate items which have been  
vacuumed up, such as pieces of string or ribbon, or even long human hair. This  
can result in significantly degraded performance because of restricted airflow  
around the brush and therefore it is important to remove such entangled items  
in order to obtain good performance from the vacuum cleaner. However,

experience has shown that most users simply do not clear the brush bar as to do so in the prior art cleaners require the use of tools, generally to remove a sole plate of the head.

5 A problem which is common to all heads for suction cleaners, both with and without brush bars, is that of the airflow passages within the heads becoming fully or partially blocked by inappropriate debris which has been sucked up. Clearly in such circumstances the performance of the cleaner is severely degraded and can only be restored by clearance of the blockage. However, it has been found that with prior art suction cleaners users are very  
10 slow both to realise that a blockage has occurred and also to take the necessary action to clear it. The latter is largely because of the need to use tools to open the head of the suction cleaner and because the task, even with tools, tends to be quite difficult to perform requiring a high degree of dexterity, as it can include removing and reinserting screws.

15 It is an object of the present invention to provide an improved form of cleaning tool employing a rotatably driven brush which mitigates the above described problems.

According to a first aspect of the present invention there is provided a head for a suction cleaner, the head including:

20 a lower housing portion; and  
an upper housing portion;  
characterised in that

the upper housing portion is movable, e.g. pivotable, relative to the lower housing portion between a closed position for use and an open position in  
25 which airflow passages within the head are opened from above.

The head of the invention provides the advantage that it can readily be opened for simple clearing of the airflow passages and general maintenance purposes.

The head may further include a rotatably mounted tool element such as a brush bar mounted within the housing portions.

Preferably the lower housing portion does not include any part which extends laterally in front of the brush bar, such that when the upper housing portion is in the open position the brush bar is also exposed from the front.

Furthermore it is preferable that the head does not include a sole plate, or the like.

Conveniently, when the upper housing portion is in the closed position it defines, in combination with the lower housing portion, an airflow opening which in use is adjacent the ground and within which the brush bar is located if included in the head.

Preferably it further includes at least one catch to retain the upper housing portion in the closed position which is releasable without the use of any tool.

When the upper housing portion is in the open position it may be the case that airflow paths within the head are accessible for cleaning or maintenance.

It is preferred if, the brush bar is selectively driven by a drive mechanism and when the upper housing portion is in the open position, the drive mechanism is accessible for cleaning or maintenance. In such circumstances the brush bar is readily removable without the use of any tool.

The head may further include a switch for control of the drive mechanism which is open when the upper housing portion is in the open position, such that the drive mechanism cannot be operated, and closed when the upper housing portion is in the closed position, such that the drive mechanism can be operated. In such cases the switch may be activated by a protrusion on an inner surface of the upper housing portion which contacts the switch when the upper housing portion is moved to the closed position.

The drive mechanism may include an electric motor within the head.

As an alternative to including an electric motor, the drive mechanism may include a turbine within the head. In this case, the accessible air flow paths within the head, when the upper housing portion is moved to its open position, may include a path to and/or from the turbine, or possibly even through the turbine providing access to a rotor thereof in case it should require to be cleaned.

The drive mechanism for rotation of the tool element may include a drive belt having internal and external surfaces, and which does not pass around the tool element.

This feature of the invention provides the advantage that the tool element can be removed readily from the drive mechanism.

Preferably the drive mechanism further includes a drive pinion provided on the tool element, and the drive belt is toothed on its external surface and engages with the drive pinion.

The drive mechanism may further include a turbine which drives a turbine pinion engaging the belt. Alternatively it may include an electric motor which drives a motor pinion engaging the belt.

The drive belt may be toothed on its internal surface, and pass around and engage with the turbine or motor pinion. Alternatively the motor or turbine pinion may engage the toothed external surface of the drive belt.

As a possible alternative to the use of a toothed belt, a circumferential drive surface may be provided on the tool element which is engaged frictionally by the external surface of the belt. The drive surface on the tool element may be in the form of a pulley, e.g. of vee section, and the external surface of the belt have an appropriate corresponding cross-sectional shape to cooperate therewith.

Just as a motor or turbine may have a pinion which engages the toothed internal or external surface of the drive belt, the motor or turbine may have a

drive wheel, e.g. a pulley which frictionally engages the internal or external surface of the drive belt.

Conveniently the drive mechanism further includes a support wheel around which the drive belt also passes, and which holds the drive belt adjacent  
5 to the tool element and in engagement with the drive pinion on the tool element.

The use of a drive belt which does not pass around the tool element enhances the ability of the tool element to be readily removed without the use of any tools or implements, which means that, in addition to the advantage of easy clearing of any entanglement from the tool element, a particular type of  
10 tool element may if required be replaced by an alternative type of tool element intended to perform a different function. For example a brush bar intended for use on a carpeted surface may be replaced by a different type of brush bar intended for use on a hard surface, or by a buffing or polishing tool for example. Hitherto the difficulty of removing the tool element has meant that  
15 suction cleaner heads have not generally been intended for use with different types of tool element.

Thus, there may be provided a plurality of tool elements, adapted to perform different functions, any one of which may be installed in the head as desired.

20 According to a second aspect of the present invention there is provided a suction cleaner including a head according to the first aspect of the invention.

According to a third aspect of the invention there is provided a cleaning apparatus adapted for use with a suction cleaner, the cleaning apparatus including:

25 a connector adapted to be removably connected to a wand of the suction cleaner;

a lower housing portion secured to the connector and having ground engaging wheels;

an upper housing portion secured to the connector,  
characterised in that

the lower housing portion provides support for a rotatably mounted  
brush bar, and

5 the upper housing portion is movable relative to the lower housing  
portion between a closed position and an open position in which the brush bar  
is exposed from above.

Embodiments of the invention will now be described, by way of example  
only, with reference to the accompanying drawings in which:

10 Figure 1 is perspective view of an embodiment of a head for a suction  
cleaner according to the invention;

Figures 2a & 2b are side views of the head of Figure 1, connected to the  
wand of a suction cleaner, and in (a) a first position and (b) a second position;

Figure 3 is a rear perspective view of part of the head of Figure 1,  
15 showing the catch in more detail;

Figure 4 is a perspective view of the head of Figure 1 with the upper  
housing portion in its open position;

Figure 5 is a perspective view of the head of Figure 1 with the upper  
housing portion in its open position, and the brush bar in the process of being  
20 removed;

Figure 6 is an enlarged perspective view of part of the head of Figure 1  
with the cover of the electric motor removed for clarity;

Figure 7 is an enlarged perspective view of the drive for the brush bar of  
an alternative embodiment, again with the cover of the electric motor and of the  
25 drive belt removed;

Figure 8 is an enlarged perspective view of part of an alternative  
embodiment of head, including a turbine for driving the brush bar;



Figure 9 is an enlarged perspective view of an alternative drive mechanism for the brush bar of the preceding Figures, with the cover of the electric motor and of the drive belt removed;

Figure 10 is a view corresponding to Figure 9, but of a modified drive mechanism;

Figure 11 is a view as Figure 10, showing yet a further modification of drive mechanism;

Figure 12 is a plan view of part of the mechanism shown in Figure 11; and

Figure 13 is a view as Figures 10 and 11, showing yet a further modification of the drive mechanism.

Referring to the Figures, a head 10 comprises a lower housing portion 12, an upper housing portion 14 and a connector portion 16 for connection of the head 10 to a wand 18 of a suction cleaner (not shown). The connector portion 16 is pivotally secured to the lower housing portion 12, as best illustrated in Figures 2 and 3; Figure 2 showing the general relationship between the components in normal use and Figure 3 showing the general relationship between the components in storage or when reaching under furniture for example. The ability to reach the flat position shown in Figure 2b is provided by the raised pivot axis A of the connector portion 16 relative to the lower housing portion 12 with respect to the ground.

The upper housing portion 14 is pivotable about an axis B between a closed position shown in Figures 1 and 2 and an open position as shown in Figures 4 to 6. The upper housing portion of 14 is retained in the closed position by means of catches 22, located towards either side of the head 10. The catches 22 comprise a conventional form of over-centre mechanism, as shown in Figure 3. They operate as follows: lower link 22a is released by pulling upwards as indicated by arrow X, the catch 22 then pivots up and forwards as indicated by arrow Y to release. The reverse is undertaken to

resecure the catches 22. Thus it can be seen that the catches 22 can be released, and resecured, without the use of any tool.

The lower housing portion 12 provides ground engaging wheels 20 to either side towards the rear thereof. It also provides pivotally mounted brush  
5 bar retaining cradles 24 to either side towards the front thereof, for support of a brush bar 26. The brush bar retaining cradles 24 are pivotable about an axis C located rearwardly and above the location of the brush bar 26 in use. The brush bar 26 has on either end a removable end cap 28. The purpose of the pivotable brush bar retaining cradles 24 and removable end caps 28 will become apparent  
10 in due course when the removability of the brush bar 26 is described.

The brush bar 26 is selectively drivable by means of a drive mechanism which will now be described. The lower housing portion 12 provides support for an electric motor 30 and associated control unit 32, and motor cover 34 (shown in removed in Figures 4 to 6). The motor 30 provides the drive for the  
15 brush bar 26 via a drive belt 36 which passes around the brush bar 26 at the location of drive belt wheel 38. The path of the drive belt 36 is enclosed within a cover comprising a first cover part 40 provided by the lower housing portion 12, and a second cover part 42 provided by the upper housing portion 14. The cover provided by first and second cover parts 40, 42 means that the drive belt  
20 36 is completely enclosed in use and thus protected from dirt and damage.

The control unit 32 for the motor 30 includes a switch 44 which is activated by a protrusion 46 provided on an inner surface of the upper housing portion 14. As the upper housing portion 14 is moved from its open position to its closed position the protrusion 46 operates external button 48 of the switch  
25 44. The switch 44 is provided as a safety feature to ensure that the motor 30 cannot be operated to drive the brush bar 26 whilst the upper housing portion 14 is in its open position. Thus, the motor 30 can only be operated to drive the brush bar 26 when the protrusion 46 has operated the button 48 to close switch 44.

The control unit 32 further includes indicator lights 50, in this embodiment three of them, on its upper surface which can be viewed through an opening in motor cover 34, and an opening 52 in the upper housing portion 14. The indicator lights 50 can, for example, be used to indicate that (a) a supply of electricity is provided to the control unit 32, (b) the motor 30 is being operated such that the brush bar 26 is rotating, and (c) that the brush bar is not rotating, i.e. has been fouled by some debris. Conveniently the lights for (a) and (b) may be green LEDs and the light for (c) may be a red LED. Clearly the number of indicator lights provided and what they indicate may be varied as desired, for example they may indicate whether the brush bar is rotating at full speed or at a lower speed:

When the upper housing portion 14 is in its closed position it, in combination with the lower housing portion 12, defines an airflow opening 54, in which the brush bar 26 is located. The airflow opening 54 communicates with airflow passages 56 within the head 10 and positioned to either side of the motor 30 and control unit 32, and defined partly by the lower housing portion 12 and partly by the upper housing portion 14. The airflow passages 56 combine to form a single airflow passage (not shown) where the upper and lower housing portions 12, 14 are secured to the connector portion 16. The use of two airflow passages 56 to connect the airflow opening 54 to the single airflow passage which passes up the wand 18 of the suction cleaner provides for more even suction across the width of the airflow opening 54.

The construction of the head 10 as described above provides the ability for simple removal of the brush bar 26 for, for example, cleaning or maintenance of the head 10. To remove the brush bar 26 the following steps are taken. The catches 22 are released and the upper housing portion 14 is pivoted upwardly about the axis B, to the position shown in Figure 4. In that position of the brush bar 26 is accessible from above, below and the front as indicated by arrows D, E and F in Figure 4. This is particularly the case

because the lower housing portion 12 does not include any part which extends laterally between its sides forward of the brush bar 26, and because the head 10 does not include any sole plate or the like.

The brush bar retaining cradles 24 are then gripped and pivoted  
5 upwardly and rearwardly about axis C as indicated by arrows G in Figure 5. Next the end caps 28 are gripped and pulled outwardly as indicated by arrows H in Figure 5, to remove them from the ends of the brush bar 26. The brush bar 26 can then be lifted upwards and out of the head 10 as indicated by arrow I in Figure 5, with the appropriate lateral movement to remove the brush bar 26  
10 from the drive belt 36.

As will be understood the brush bar 26 can be removed from the head 10 very simply and without the use of any tool. Furthermore, the brush bar 26 can be replaced within the head 10 by simply reversing the steps described above, and again without the use of any tool. Thus, the brush bar 26 can be cleaned  
15 and the airflow passages 56 cleared. As a result users of the suction cleaner concerned are much more likely to undertake such simple cleaning and maintenance than would be the case with prior art heads.

Referring now in particular to Figure 7, an alternative embodiment of the head, and in particular the drive mechanism for the brush bar is illustrated, with  
20 parts common to the previously described embodiment being like referenced, and will now be discussed. The drive mechanism includes a motor pinion 35 and a brush bar drive pinion 38, but the drive belt 36 has been replaced by gears 60, 62 and 64. This embodiment still enables the brush bar 26 to be removed in the same simple way as described above, and no component passes around the  
25 brush bar 26.

Referring now to Figure 8, this shows part of a head in which instead of there being an electric motor for driving the brush bar there is a turbine. Only part of the lower housing portion 12 is shown, and this includes a part 162 which (together with a corresponding not illustrated part of housing portion 14)

defines a chamber within which a turbine rotor 160 having blades 161 is rotatably supported. An air inlet to such chamber from the region of the brush bar 26 is indicated at 163, and an outlet (not shown) from the chamber leads to the connector portion 16 in the vicinity of where the airflow passages 56 join.

5 Thus part of the suction airstream passes through the chamber, causing the rotor 160 to rotate. The rotor shaft carries a pinion 35 connected by a toothed drive belt 36 to a drive wheel 38 on the brush bar 26.

If as shown in Figure 8 the pivoting of the upper housing portion 14 to its open position relative to the lower housing portion 12 exposes the turbine  
10 rotor 160 within its chamber, and the passages for flow of air to and from the chamber, cleaning of the rotor and/or the removal of any debris from the vicinity thereof which might impede its operation is facilitated. However, such cleaning of a turbine is likely to be required much less frequently than is attention to the brush bar, and hence in an alternative arrangement of a turbine  
15 the turbine may operate within a chamber defined by a part or parts which remain in place when the upper housing portion is moved to the open position. The use of tools may be required to gain access to the interior of the turbine and/or the associated air flow passages.

The invention has only been described in use with a selectively driven  
20 brush bar, however, it is equally applicable to any other kind of head for such cleaners. For examples heads with a rotatable but not driven brush bar, and heads without a brush bar but including fixed lines of bristles or a rubber blade.

Referring now to Figure 9 of the drawings, an alternative brush bar drive mechanism will now be described. The lower housing portion 12 provides  
25 support for an electric motor 130 and associated control unit 132, and motor cover as 34 (shown removed in Figures 5 to 8). The motor 130 provides the drive for the brush bar 26 via motor pinion 135, and a drive belt 136 which is toothed on both internal and external outside surfaces 136a and 136b and which also passes around support wheel 137 (which may or may not be toothed). The

drive belt 136 engages with drive pinion 138 located on the brush bar 26, by means of its toothed external surface 136b. Thus the drive of the brush bar 26 is achieved without the need for the drive belt 136 to pass around the brush bar 26.

5       The path of the drive belt 136 is enclosed within a cover comprising a first cover part 140 provided by the lower housing portion 12, and a second cover part (not shown) provided by the upper housing portion 14. The cover provided by the first and second cover parts means that the drive belt 136 is completely enclosed in use and thus protected from dirt and damage.

10       If it is required to remove/replace the brush bar 26 in the embodiment of Figure 9, it is done essentially as described above in relation to the previous embodiment, being yet further assisted by the fact that the drive belt 136 does not pass around the brush bar 26, and hence does not have to be disengaged therefrom and engaged therewith.

15       Tool elements provided with the head 10 may take the form of different kinds of brush bar specifically adapted for different floor surfaces with different bristle densities and/or hardnesses, and other forms such as buffing bars for buffing and polishing of hard floors with the bristles replaced by pads.

Figure 10 illustrates, in a view corresponding to part of Figure 9, a  
20       similar drive arrangement to that of Figure 9 but in a "turbo" head. The difference is that instead of the electric motor 130 there is a turbine rotor 160 having blades 161, carried by a rotatably-supported shaft having pinion 135 at its end. The rotor 160 is disposed within a housing part 162 of the lower housing portion 12 and a corresponding part (not shown) of the upper housing  
25       portion 14 together affording a chamber accommodating the rotor. An air inlet to such chamber from the region of the brush bar 26 is indicated at 163, and an outlet (not shown) from the chamber leads to the connector portion 16 in the vicinity of where the air flow passages 56 join. Thus part of the suction

airstream passes through the chamber causing the rotor 160 to revolve and drive the belt 136, possibly by way of a suitable reduction gearing.

When the upper housing portion 14 is pivoted to its open position relative to the lower housing portion 12, it may give access as illustrated to the turbine rotor 160 within its chamber, and the passages for airflow to and from the chamber, to facilitate cleaning of these parts if it is required. However, such cleaning of the turbine is likely to be necessary much less frequently than is cleaning of the brush bar, and thus the pivotal opening of the housing portion 14 need not give access to the turbine interior. The turbine may in this case be a unit at least partly having its own housing, disposed within the housing 12, 14 of the head 10.

Referring now to Figure 11 of the drawings, this shows a further embodiment with an electric motor 130 whose shaft is provided with a pulley 165 instead of the pinion 135. A belt 166 is entrained around the pulley 165 and a support wheel 167 which is also in the form of a pulley rather than the pinion 137. The cross-sectional shape of the interior surface of belt 166 which engages the pulley 165 and support wheel 167 may be of "Vee-belt" form and the pulley and support wheel may be correspondingly shaped to be engaged by the belt. The brush bar 26 has a drive surface 168 which is engaged by the external surface of the belt to be driven frictionally thereby. The cross-sectional shape of the drive surface part 168 on the brush bar, and of the external surface of the belt 166 may be that of a vee pulley and belt respectively, or any other suitable profile for frictional driving, e.g. part-circular or possibly even flat.

Figure 12 shows diagrammatically, in a partly sectioned view, the arrangement of the pulley 165, belt 166, support wheel 167, and brush bar drive wheel part 168 of Figure 9. The support wheel 167 is shown to be biased by springs 169 away from the pulley 165, to maintain tension in the belt between the pulley 165 and support wheel 167 and to establish good frictional driving

conditions with the drive surface of the brush bar. The belt 166 is shown as having a vee profile on both its internal and external surfaces.

Referring finally now to Figure 13, this shows an embodiment wherein the drive belt 136 is provided with teeth at 136b on its external surface, but its internal surface 136a is not toothed. Instead of extending around the pinion 135 driven by an electric motor 130 (or by a turbine), the belt extends around a further support wheel 170 positioned adjacent the pinion 135 and the pinion engages the toothed external surface 136b of the belt. The belt engages the brush bar pinion 138 as above described. This arrangement of a drive mechanism, using a belt toothed on one only of its surfaces, may be valuable in certain arrangements of brush bar and motor in the head.

It would further alternatively be possible for a pulley on the drive shaft of a motor or turbine to engage the external surface of a drive belt of suitable cross-sectional shape, for example as shown in Figures 10 and 12, frictionally to drive the belt.

Although the invention has been described in connection with the head of a cylinder type suction cleaner which is secured for use to a wand of the cleaner, it is equally applicable to the heads of upright type suction cleaners.

In the present specification "comprises" means "includes or consists of" and "comprising" means "including or consisting of".

The features disclosed in the foregoing description, or the following claims, or the accompanying drawings, expressed in their specific forms or in terms of a means for performing the disclosed function, or a method or process for attaining the disclosed result, as appropriate, may, separately, or in any combination of such features, be utilised for realising the invention in diverse forms thereof.



## CLAIMS

1. A head for a suction cleaner, the head including:  
a lower housing portion (12); and  
5 an upper housing portion (14);  
characterised in that  
the upper housing portion (12) is movable relative to the lower housing  
portion (12) between a closed position for use and an open position in which  
airflow passages (56) within the head are opened from above.
- 10 2. A head for a suction cleaner according to claim 1 characterised in that it  
further includes a rotatably mounted tool element (26) which is exposed from  
above when the upper housing portion (14) is in the open position.
- 15 3. A head for a suction cleaner according to claim 2 characterised in that  
the lower housing portion (12) does not include any part which extends laterally  
in front of the tool element (26), such that when the upper housing portion (14)  
is in the open position the tool element (26) is also exposed from the front.
- 20 4. A head for a suction cleaner according to Claim 2 or 3 characterised in  
that it does not include a sole plate.
- 25 5. A head for a suction cleaner according to any one of the preceding  
claims characterised in that when the upper housing portion (14) is in the closed  
position it defines, in combination with the lower housing portion (12), an  
airflow opening (54) which in use is adjacent the ground.

6. A head for a suction cleaner according to Claim 5 as dependent upon claim 2 characterised in that the tool element (26) is located within the airflow opening.
- 5 7. A head for a suction cleaner according to any one of the preceding claims characterised in that it further includes at least one catch (22) to retain the upper housing portion (14) in the closed position which is releasable without the use of any tool.
- 10 8. A head for a suction cleaner according to any one of the preceding claims characterised in that when the upper housing portion is in the open position airflow paths within the head are accessible for cleaning or maintenance.
- 15 9. A head for a suction cleaner according to Claim 2, or any claim appendant thereto, characterised in that the tool element (26) driven by a drive mechanism and when the upper housing portion (14) is in the open position the drive mechanism is accessible for cleaning or maintenance.
- 20 10. A head for a suction cleaner according to Claim 9 characterised in that the tool element (26) is readily removable without the use of any tool.
- 25 11. A head for a suction cleaner according to either one of Claims 9 or 10 characterised in that it further includes a switch (44) for control of the drive mechanism which is open when the upper housing portion is in the open position, such that the drive mechanism cannot be operated, and closed when the upper housing portion is in the closed position, such that the drive mechanism can be operated.

12. A head for a suction cleaner according to Claim 11 characterised in that the switch (44) is activated by a protrusion (46) on an inner surface of the upper housing portion (14) which contacts the switch when the upper housing portion is moved to the closed position.

13. A head for a suction cleaner according to any one of Claims 9 to 12 characterised in that the drive mechanism includes an electric motor (30) within the head.

14. A head for a suction cleaner according to any one of Claims 9 to 12 characterised in that the drive mechanism includes a turbine within the head and wherein said airflow paths include a path to and/or from and/or through the turbine.

15. A head for a suction cleaner according to Claim 9 or any claim appendant thereto, wherein the drive mechanism for rotation of the tool element includes a drive belt (136; 166) having internal and external surfaces, and is characterised in that the drive belt does not pass around the tool element (26).

16. A head for a suction cleaner according to Claim 15 characterised in that the drive mechanism further includes a drive pinion (138) provided on the tool element, and in that the drive belt is toothed on its external surface 136b and engages with the drive pinion.

17. A head for a suction cleaner according to Claim 15 characterised in that a circumferential drive surface (168) is provided on the tool element and the external surface of the belt (166) frictionally engages the drive surface.

18. A head for a suction cleaner according to Claim 17 characterised in that the drive surface is a pulley and the external surface of the belt has a cross-section which cooperates with the pulley.

5

19. A head for a suction cleaner according to Claim 15 or 16 characterised in that the drive mechanism further includes a turbine (160) which drives a turbine pinion (135) engaging the belt.

10 20. A head for a suction cleaner according to Claim 15 or 16 characterised in that the drive mechanism further includes an electric motor (130) which drives a motor pinion (135) engaging the belt.

15 21. A head for a suction cleaner according to Claim 19 or 20 characterised in that the drive belt is toothed on its internal surface (136a), passes around, and engages with the turbine or motor pinion.

22. A head for a suction cleaner according to Claim 19 or 20 as appendant to Claim 16 characterised in that the turbine or motor pinion engages the toothed  
20 external surface (136b) of the drive belt.

23. A head for a suction cleaner according to Claim 17 or 18 characterised in that the drive mechanism further includes a motor or turbine having a drive wheel which frictionally engages the drive belt.

25

24. A head for a suction cleaner according to any one of Claims 15 to 23 characterised in that the drive mechanism further includes a support wheel around which the drive belt also passes, and which holds the drive belt adjacent to and in engagement with the tool element.

25. A head for a suction cleaner according to Claim 24 characterised in that the support wheel is freely rotatable.
- 5 26. A head for a suction cleaner according to Claim 24 or 25 characterised in that the support wheel is a pinion.
27. A head for a suction cleaner substantially as hereinbefore described with reference to the accompanying drawings.
- 10 28. A suction cleaner including a head according to any one of the preceding claims.
29. A cleaning apparatus adapted for use with a suction cleaner, the cleaning  
15 apparatus including:  
a connector adapted to be removably connected to a wand of the suction cleaner;  
a lower housing portion secured to the connector and having ground engaging wheels;  
20 an upper housing portion secured to the connector,  
characterised in that  
the lower housing portion provides support for a rotatably mounted brush bar, and  
the upper housing portion is pivotable relative to the lower housing  
25 portion between a closed position and an open position in which the brush bar is exposed from above.
30. Any novel feature or novel combination of features described herein and/or in the accompanying drawings.

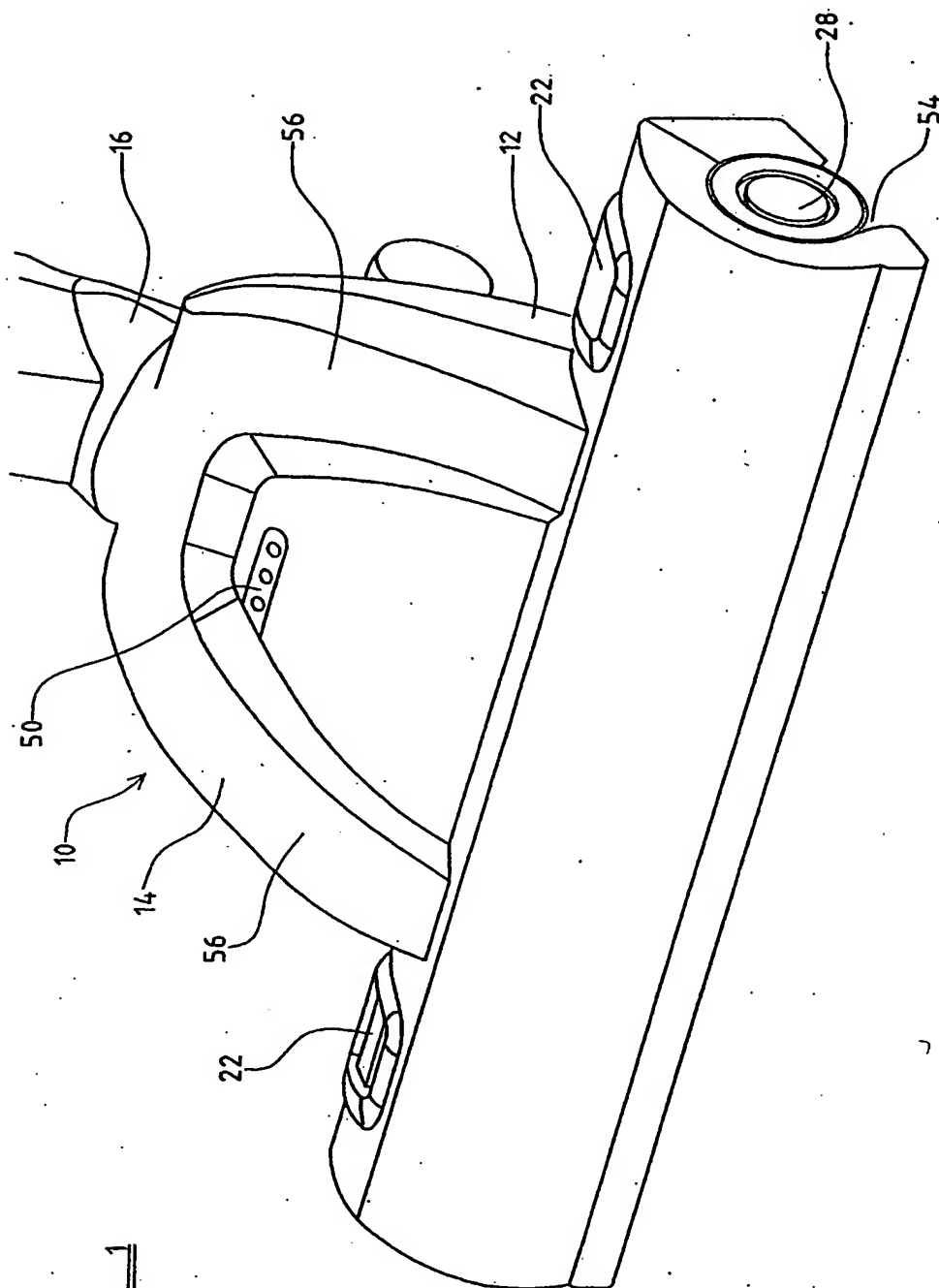
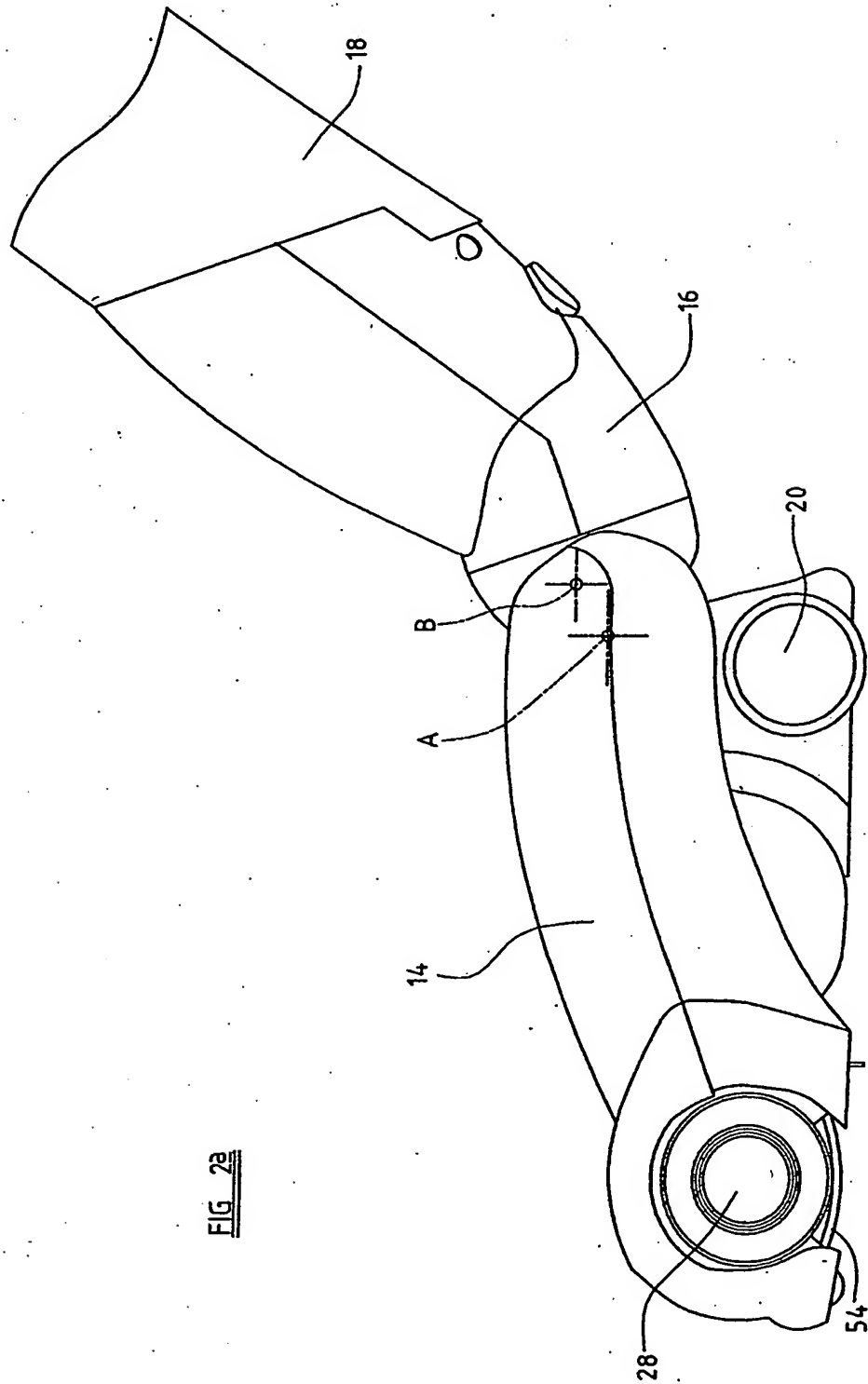


FIG. 1



**FIG. 2a**

3 / 14

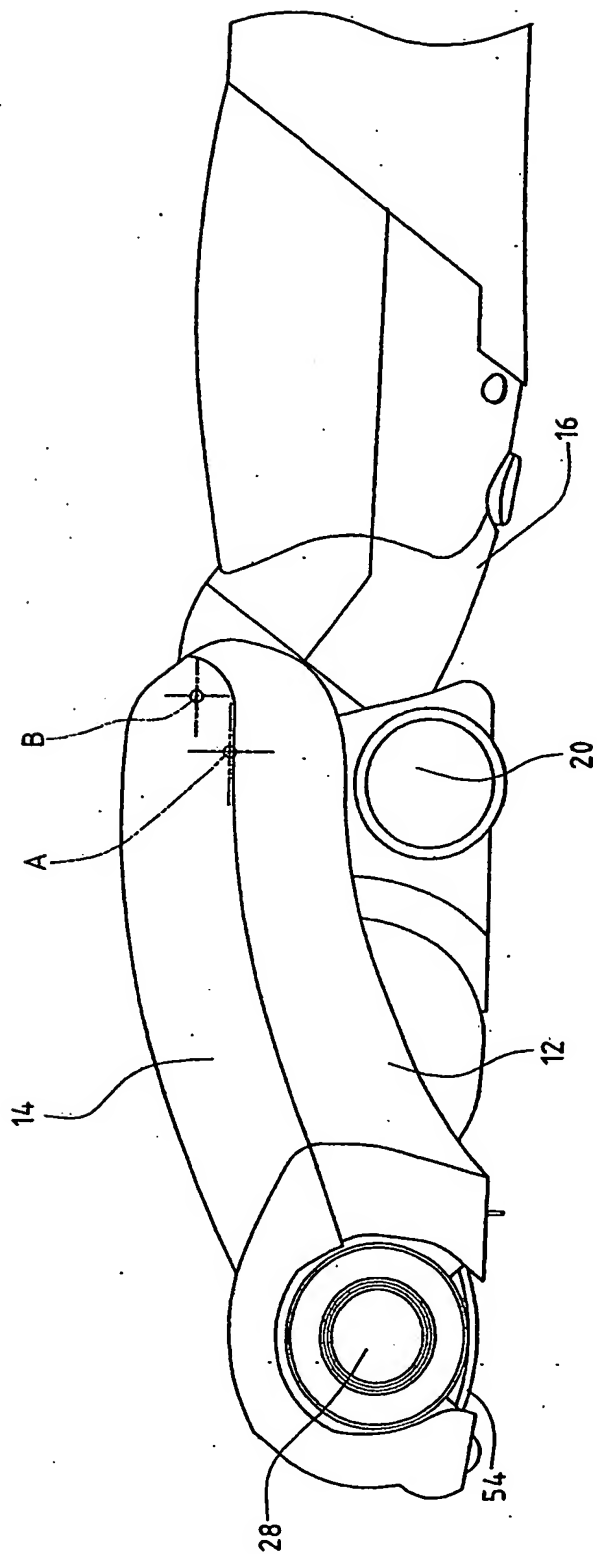
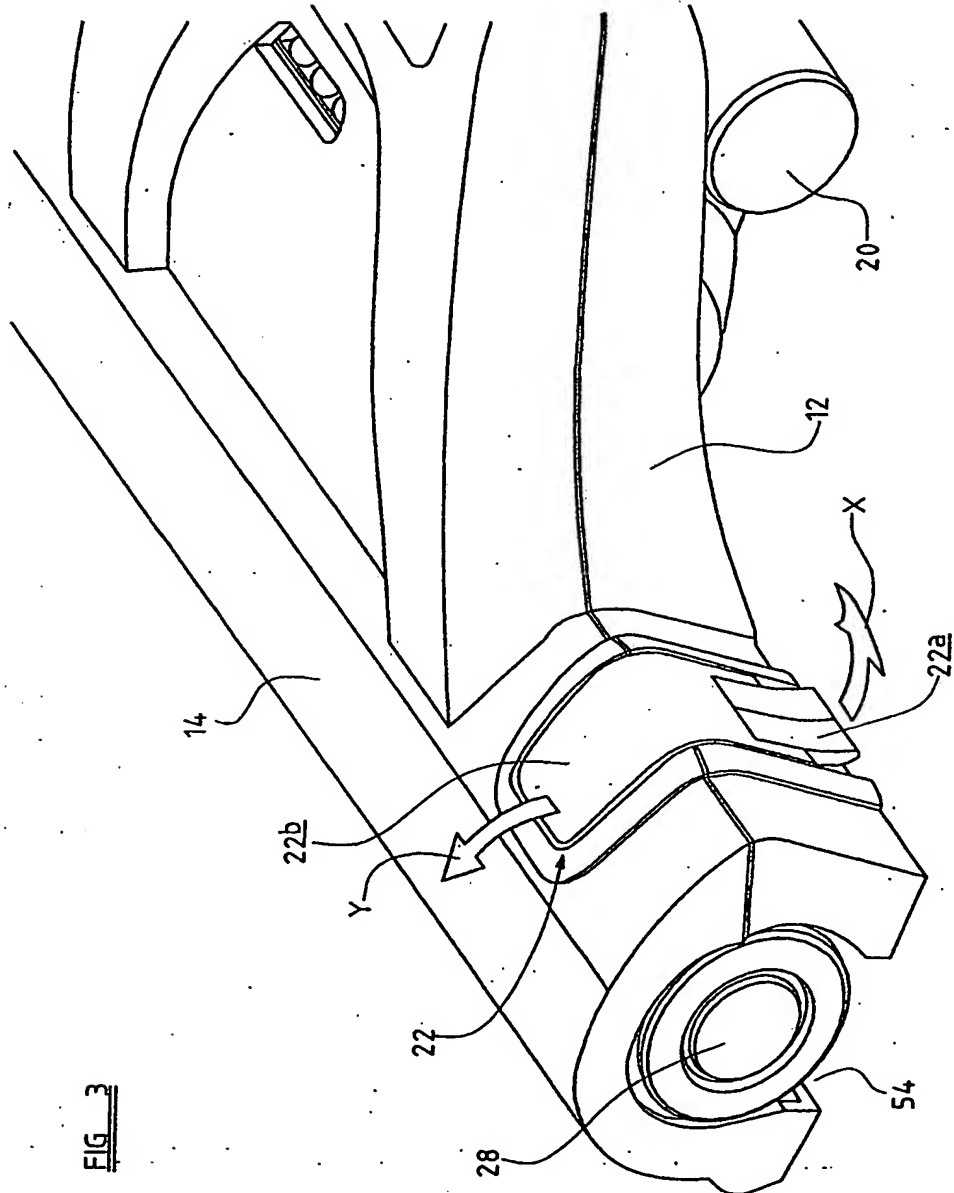
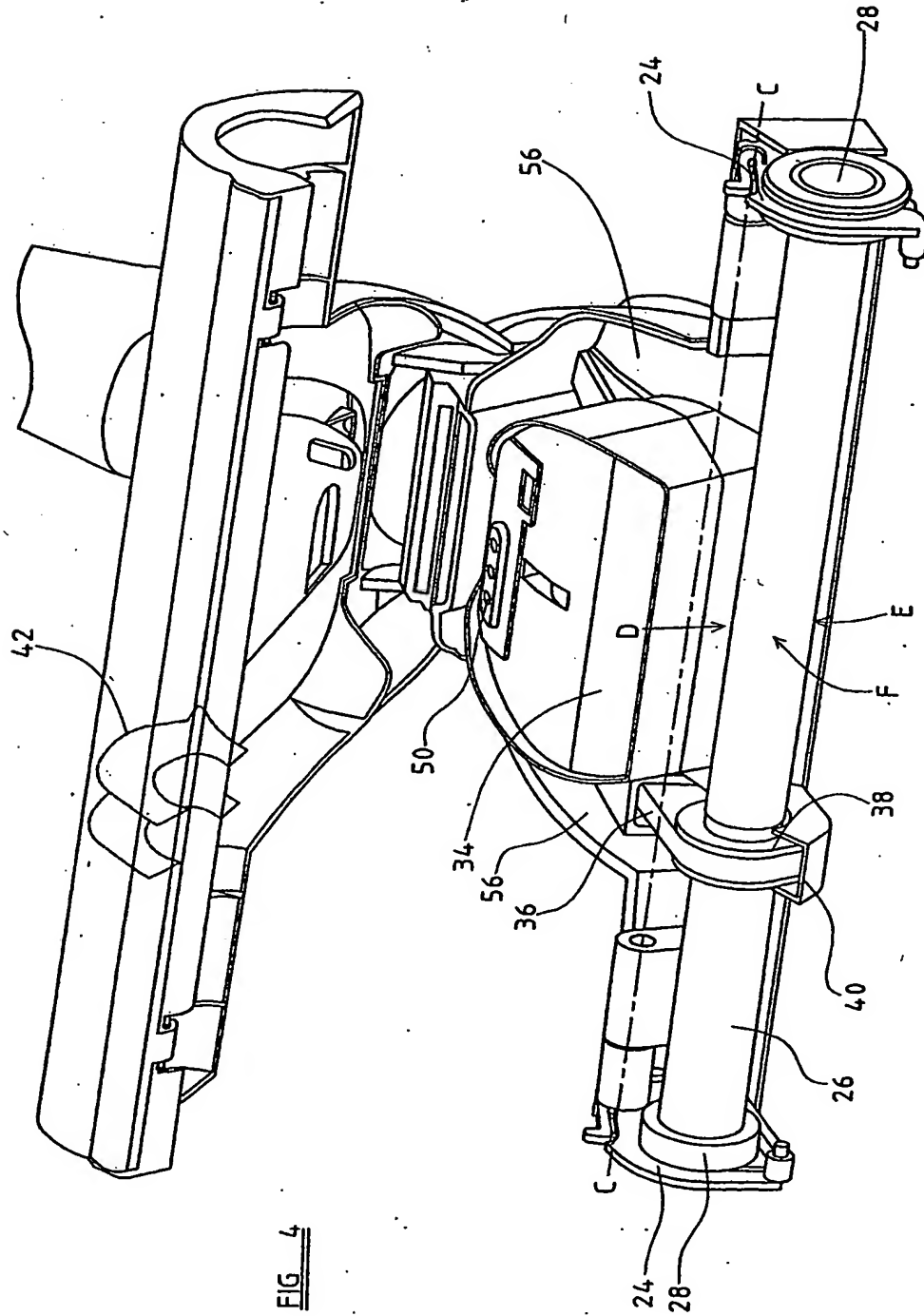


FIG. 2b







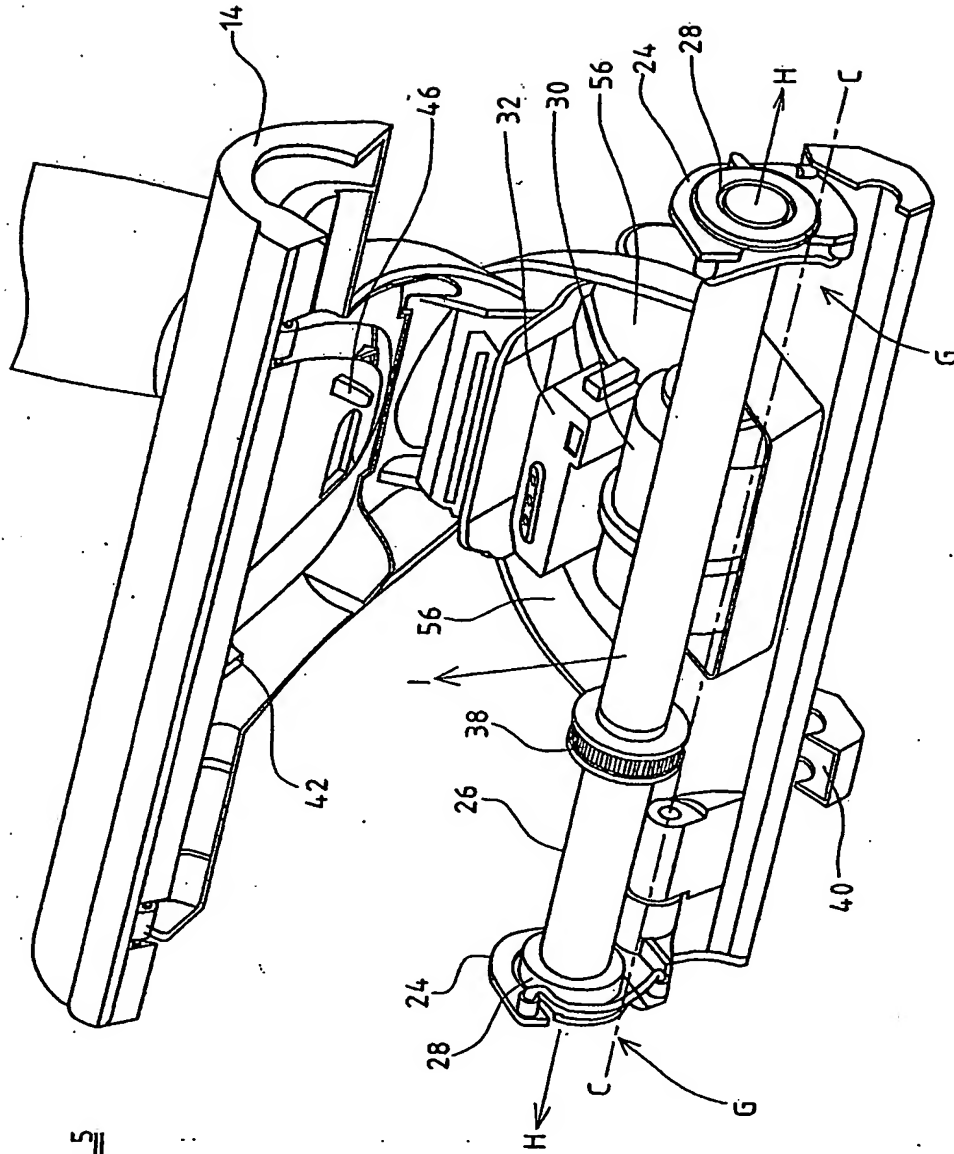


FIG. 5

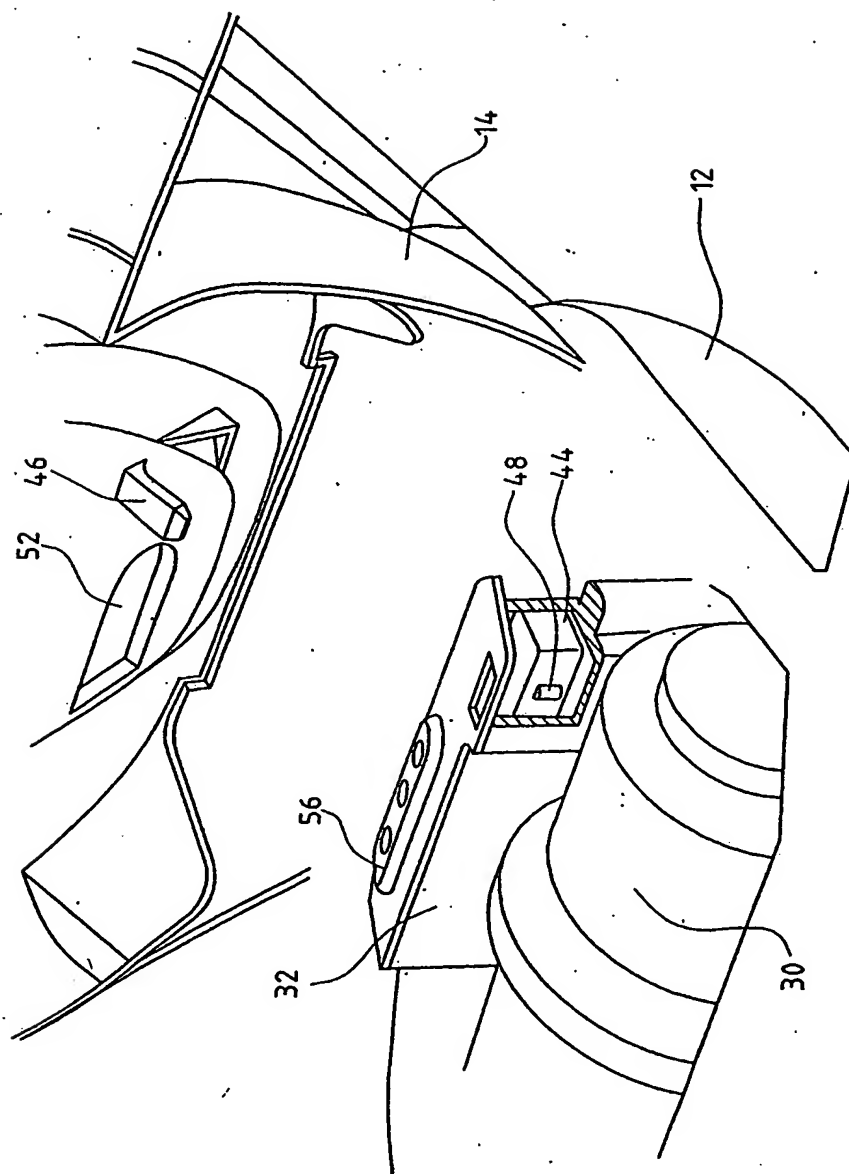


FIG. 6

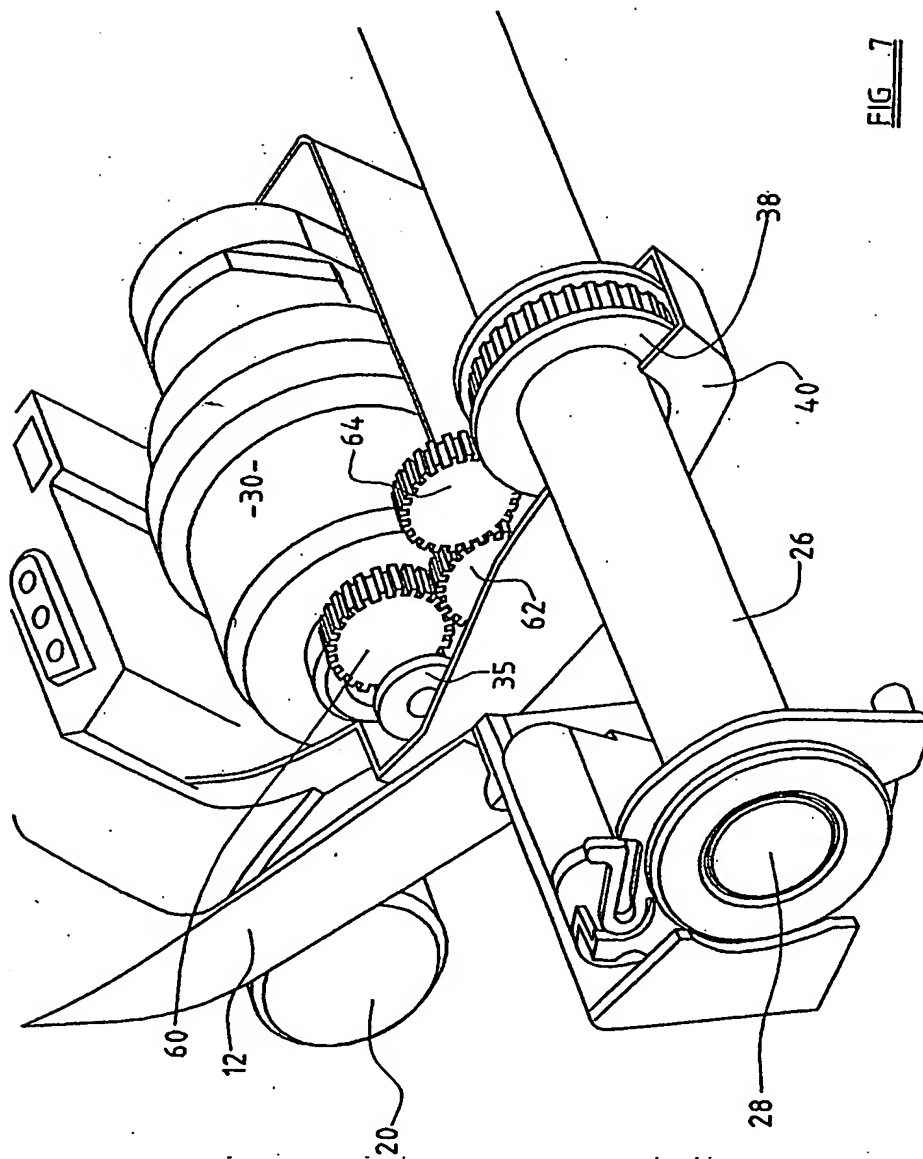
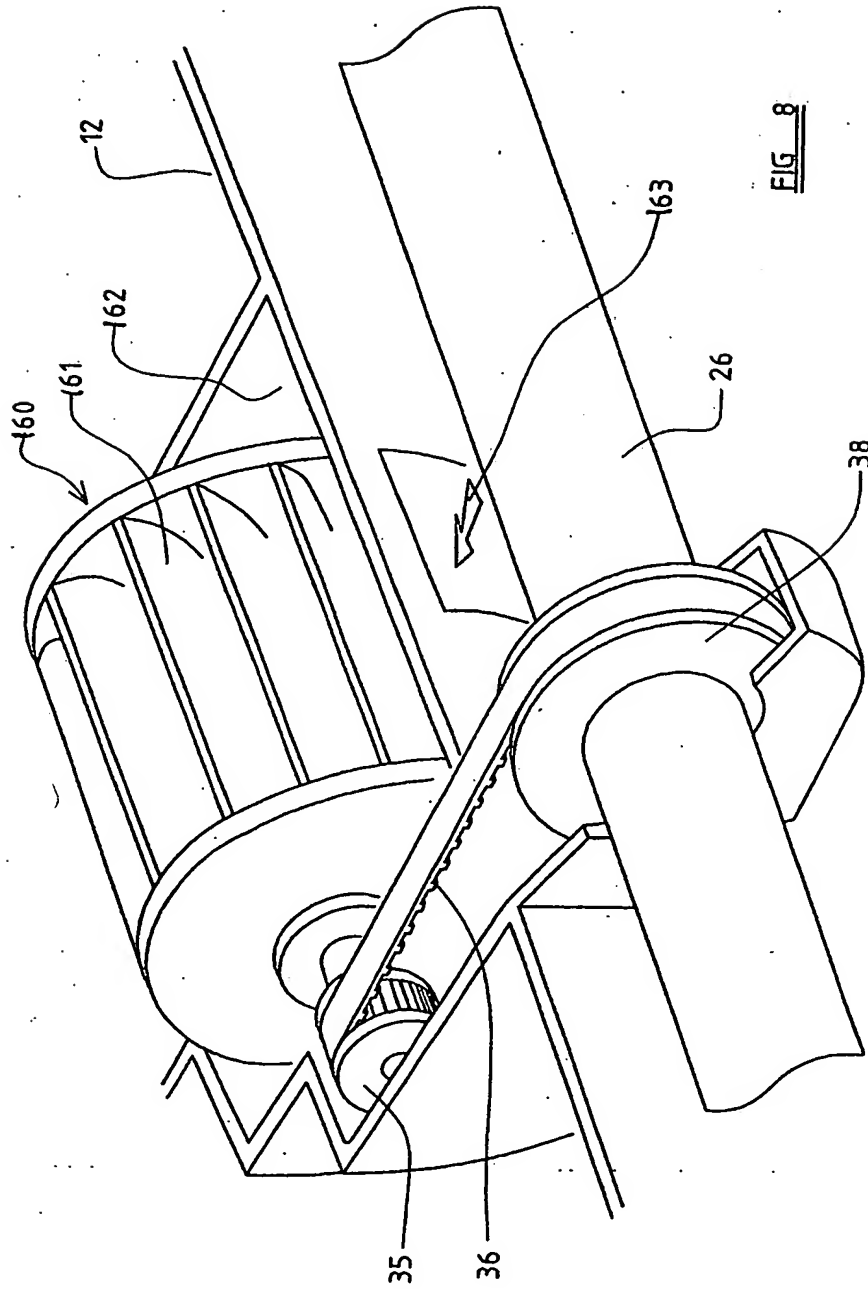
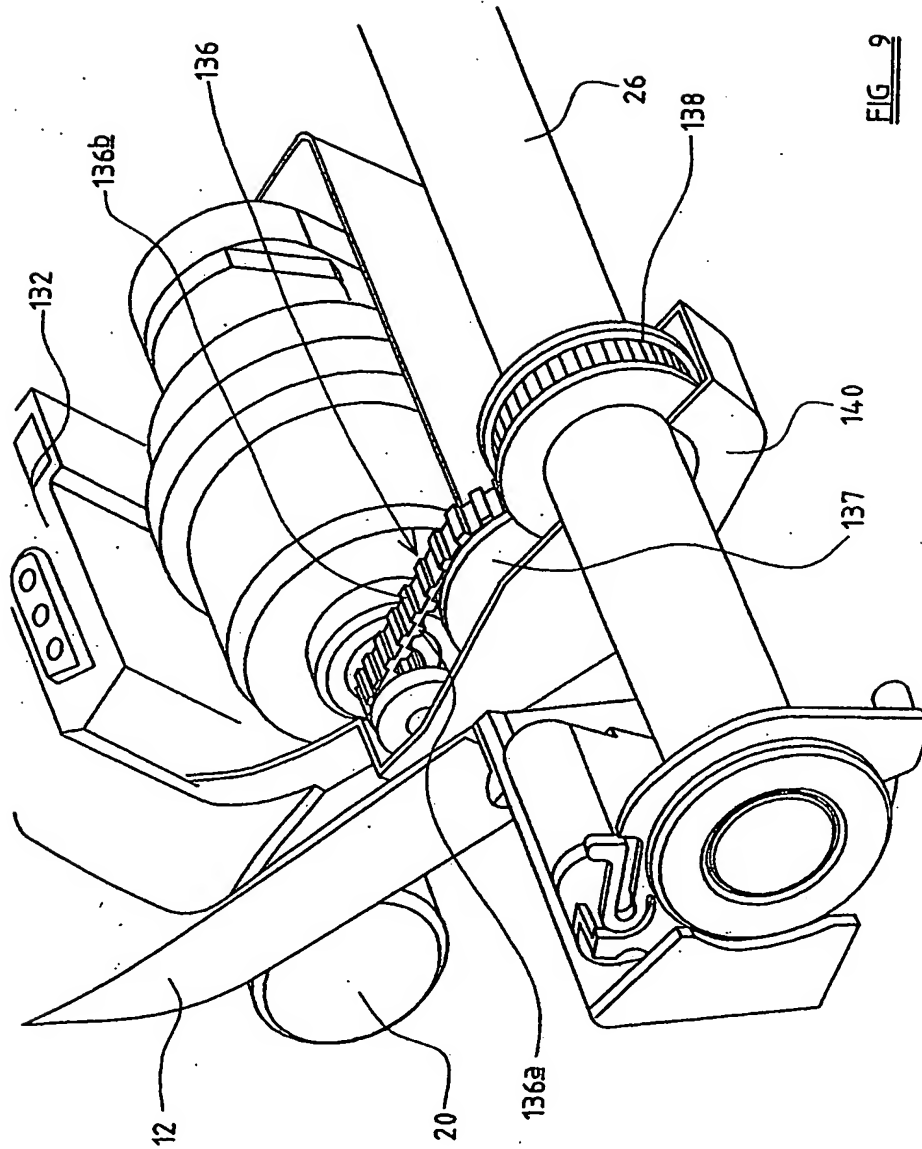
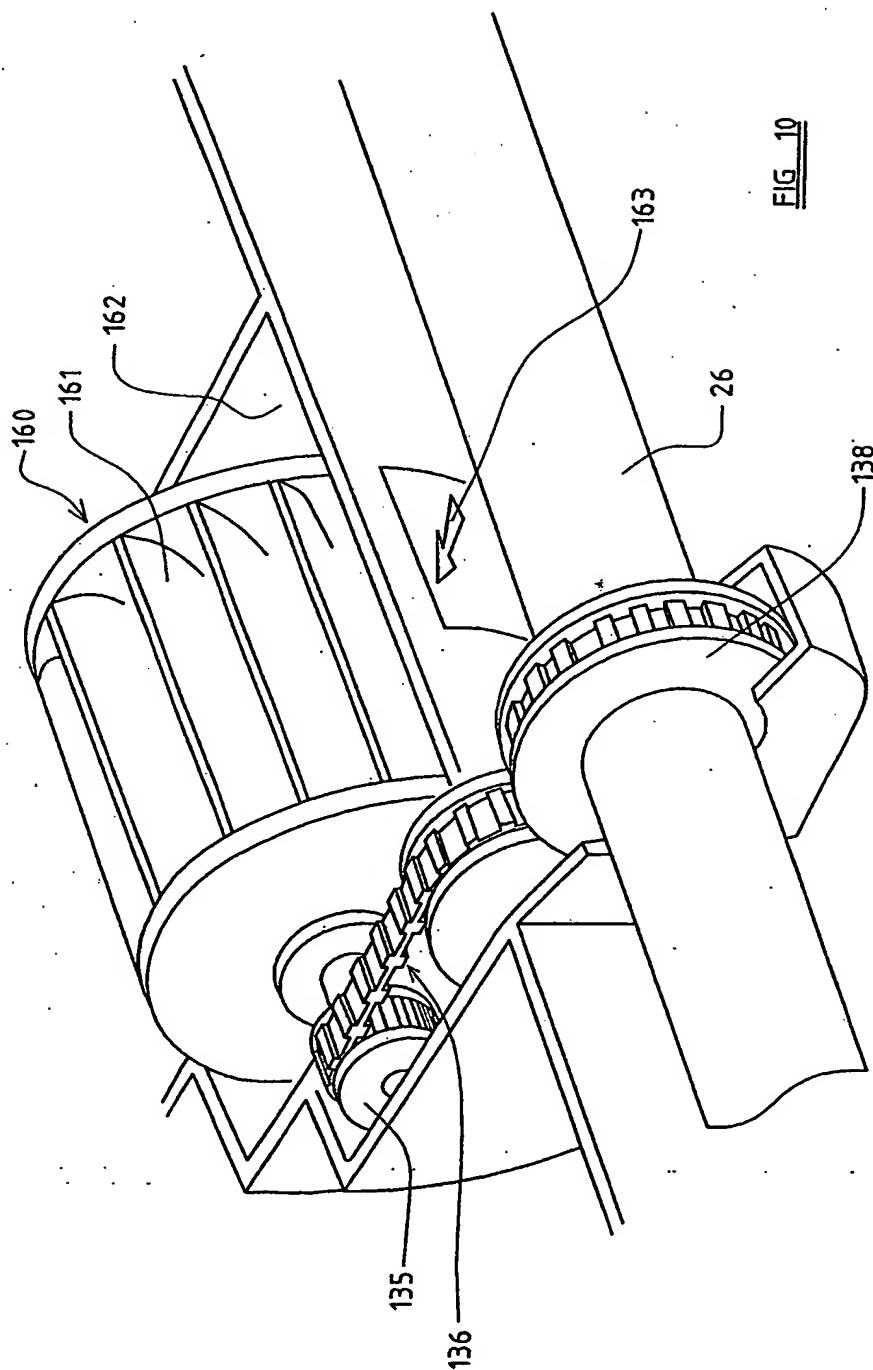


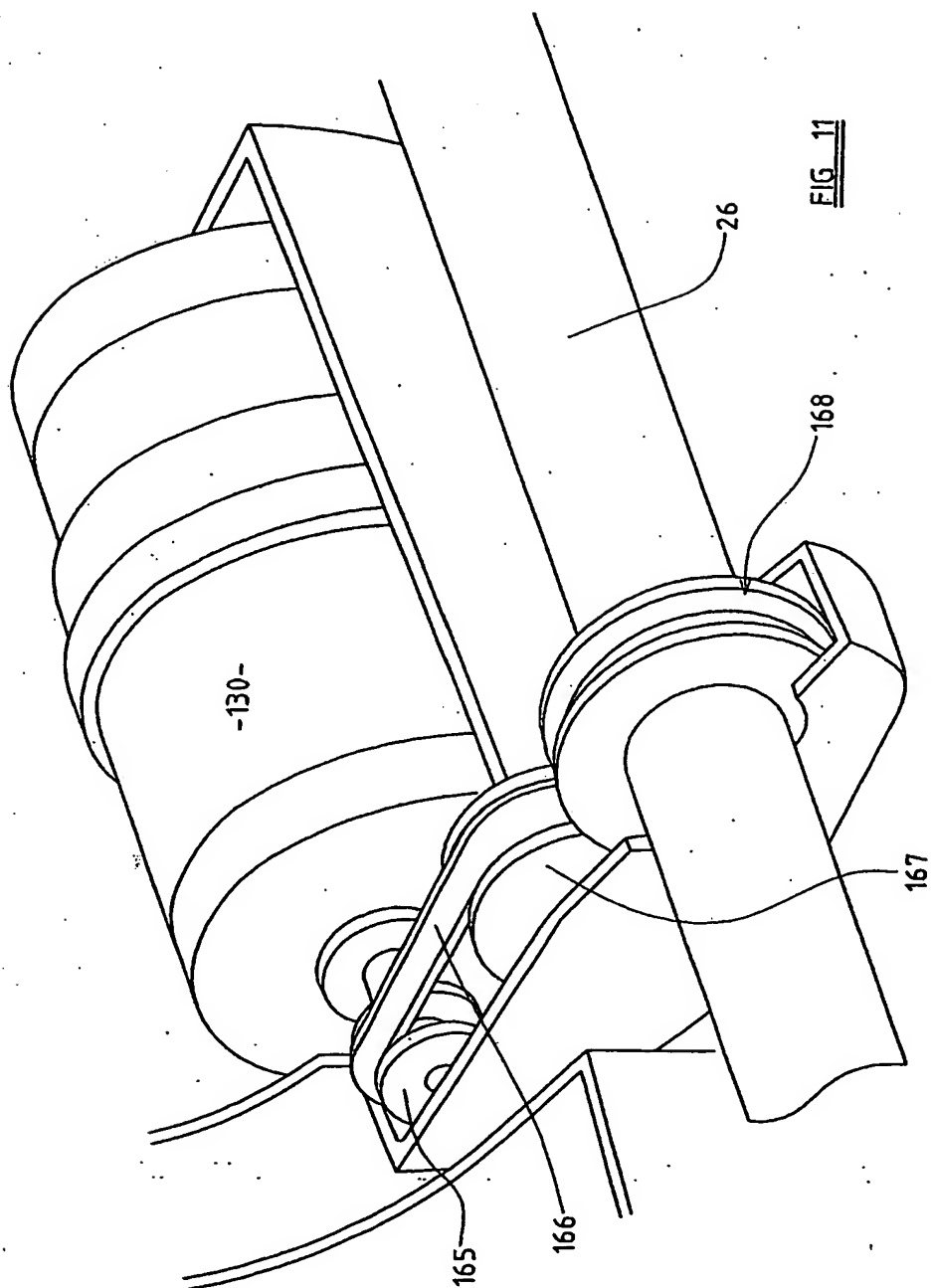
FIG. 7











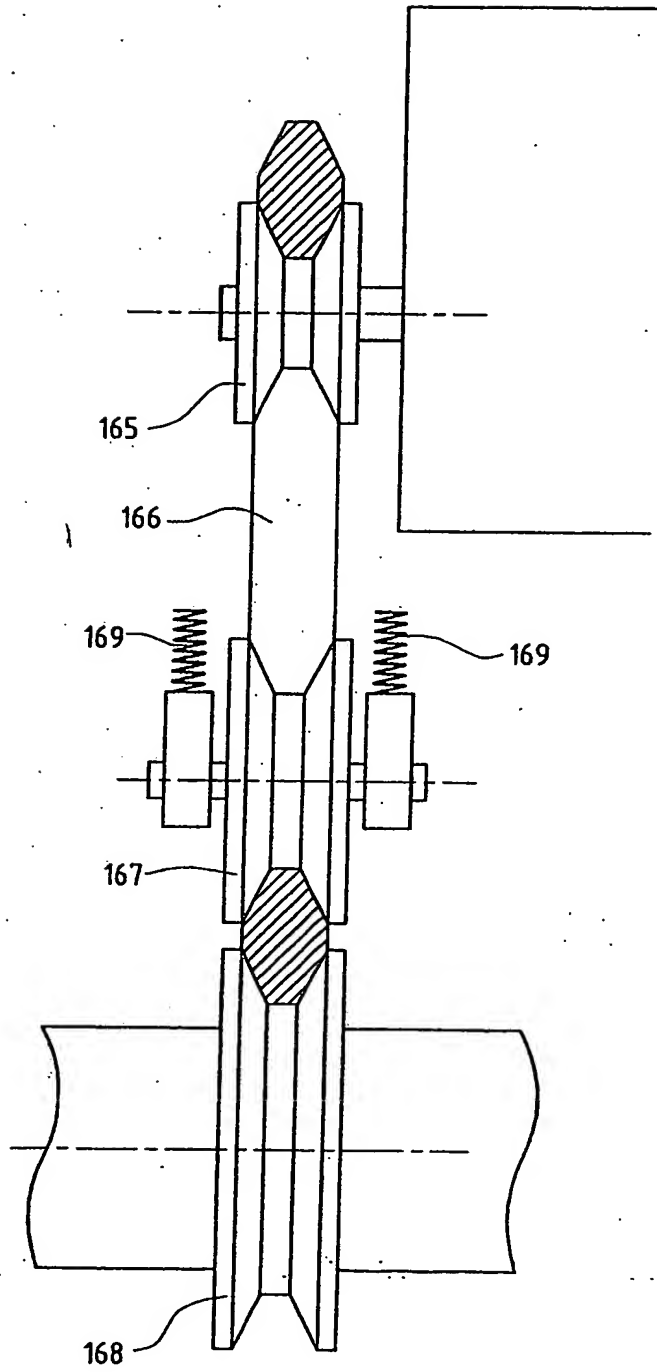
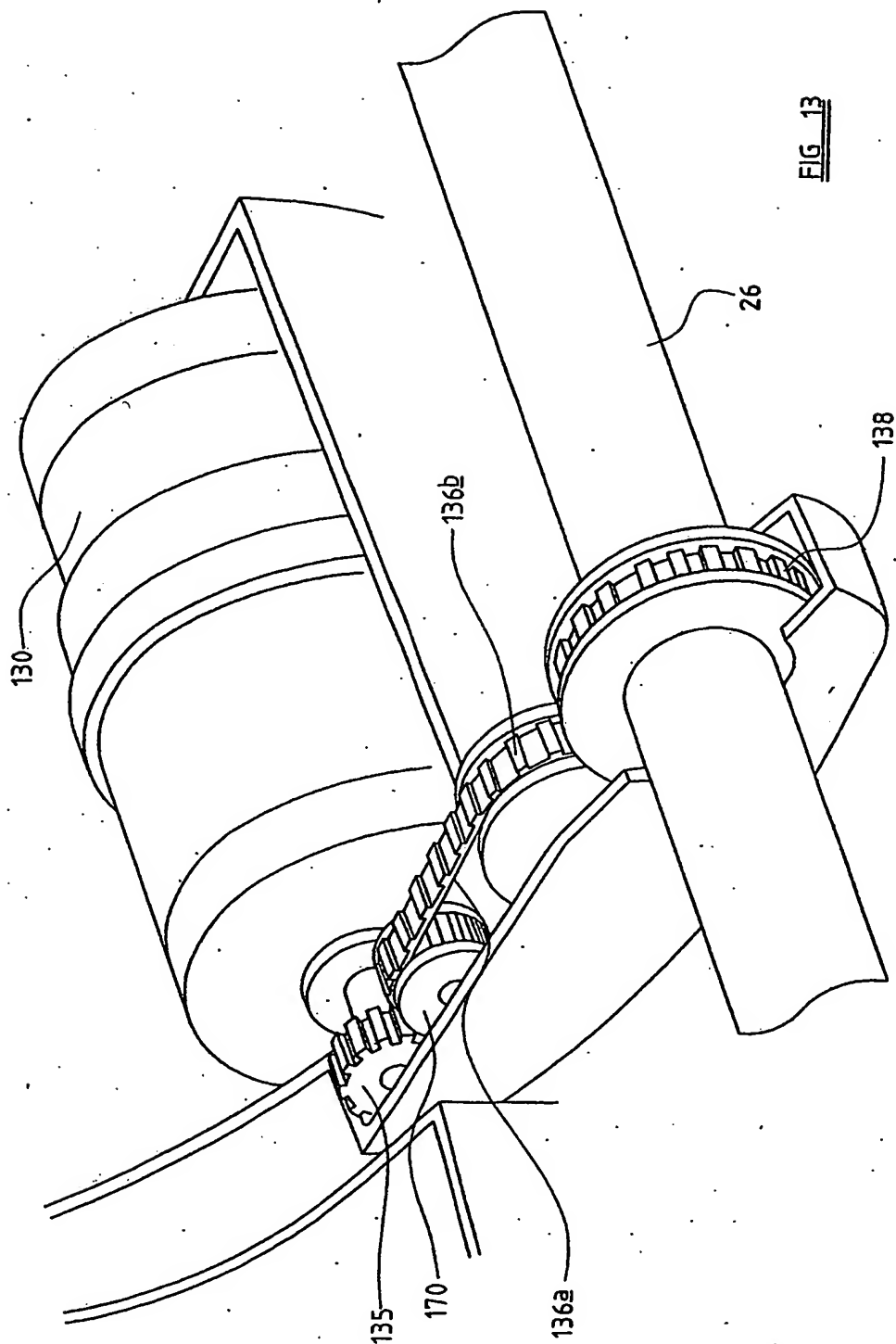


FIG 12



# INTERNATIONAL SEARCH REPORT

International Application No.

PCT/GB 03/05301

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 A47L9/04

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A47L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 500 979 A (WOERWAG PETER) 26 March 1996 (1996-03-26)  column 5, line 26 - line 35 column 7, line 40 - line 51 column 8, line 38 - line 51 column 11, line 17 - line 30; figures 1,9-14,26	1-10,13, 14, 19-21, 28,29
X	US 5 960 514 A (MILLER DANIEL R ET AL) 5 October 1999 (1999-10-05)  column 2, line 23 -column 3, line 1 column 4, line 41 - line 45 column 5, line 18 - line 54; claims 1,13,19; figures 1,2,7,10  -/-	1,2,4-8, 10,25, 28,29

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

22 April 2004

Date of mailing of the international search report

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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E	EP 1 386 573 A (VORWERK CO INTERHOLDING) 4 February 2004 (2004-02-04) column 6, paragraph 13 -column 10, paragraph 43; figures 1,3-5	1-30
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